

## DATA SHEET

## GF 226HTR WALLMARK®

## 6.0 MIL MATTE WHITE VINYL CLEAR HIGH-TACK REMOVABLE ADHESIVE

GF 226HTR is a 6.0 mil matte white semi-rigid vinyl. GF 226HTR has a unique and innovative pressure sensitive adhesive that is specially formulated to be both high-tack and removable (HTR). The combination of vinyl and adhesive is designed to stick aggressively to most surfaces, but is specially formulated to remove cleanly for up to a year. It's also forgiving in the event you touch the adhesive to itself—it will separate cleanly and the adhesive stays anchored to the vinyl. The 90# tight release liner provides excellent stability for processing using solvent, latex and UV curable digital inks. common to wide format digital printing.

PRODUCT NAME	226HTR	
FILM		
Film Type	White Polymeric Vinyl	
Film Thickness (mils/µm)	6.0 / <mark>152</mark> (+/- 10%)	
Film Weight (gsm)	218	
Gloss (60°)	≤20	
Opacity (%)	98	
Tensile Strength (lbs/in)	MD ≥ 3000 / CD ≥ 3000	
Elongation (%)	MD ≥ 130 / CD ≥ 200	
Dimensional Stability (FTM 14)	MD ≤ 0.50 mm / CD ≤ 0.20 mm	
ADHESIVE		
Adhesive Type	Solvent Acrylic	
Adhesive Thickness (mils/µm)	0.7-1.0 / 18-25	
Adhesive Color	Clear	
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	1.0 / 4.4	
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	1.4 / 6.1	
LINER		
Liner Weight (#/gsm)	90 / 145	
Liner Type	White 2-Sided PE-Coated Kraft	
Liner Thickness (mils/µm)	6.7 / 170	
Release Force @ 300" / min (g/2")	300-450	
PERFORMANCE GUIDANCE		
Application Temperature	≥ +40 °F	
Service Temperature	-40 °F to 200 °F	
Shelf Life	1 year	
Storage Temp / Rel. Humidity	70 °F / 50%	
Outdoor Durability	3 years	
Indoor Durability	*5 years	
Removability	year	
PERFORMANCE GUIDANCE		
Ratings and Certifications	ASTM E84 Class 1 or A (Rating Standard Test Method for Surface	

<sup>\*</sup> Indoor durability of material under normal conditions.

GF 226HTR | APRIL 2021



## TECHNICAL DATA SHEET

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PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
APPLICATION	• POP/RETAIL	• SOLVENT
O WET APPLY	• WALL	• ECO-SOLVENT
• DRY APPLY	O WRAP	• LATEX
O LAMINATING	• WINDOW	• UV CURABLE
O MOUNTING	O FLOOR	• SCREEN
• DIE CUTTABLE	O TRANSLUCENT	• OFFSET (UV CURABLE)
O HOT STAMP	O FLEET	OFFSET (CONVENTIONAL)
O THERMAL DIE	• GENERAL SIGNAGE	
• FLATBED CUTTABLE	• INDOOR	
	<ul><li>OUTDOOR (SHORT TERM)</li></ul>	
SUBSTRATES/SURFACES	• OUTDOOR (LONG TERM)	
• SMOOTH PAINTED DRYWALL		
• GLASS		

FAQS	
Can I use GF 226HTR on other surfaces?	GF 226HTR is ideal for wall murals, decals and graphics on most types of smooth painted interior walls, including most flat, semigloss and gloss paint finishes. The adhesive is also suitable for glass, tile, OEM painted metal, and sealed concrete, and most low surface energy surfaces. Due to the variability of substrates and finishes, it is recommended to test for adhesive compatibility prior to installation.
Can I print edge-to-edge with 226HTR?	Yes! A great improvement with this product over the traditional GF 226 WallMark™ is that the adhesive will hold with minimal shrinkage for full bleed graphics without the need for an unprinted border.
When paneling larger jobs, do I use overlaps or butt-seams with this product?	Installation methods vary by both installer and project, but we consider either method to be acceptable, and the thickness and rigidity of GF 226 WallMark® HTR makes it easy to align panels. Butt seams are preferred, and you can expect minimal shrink with interior applications. As a benefit of the HTR product, the adhesive allows for minimal overlap as the High Tack adhesive bonds aggressively to the textured face of the vinyl. If overlapping, we recommend at least ½" to 1" for overlapping panels.

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