

# OVERLAMINATING POLYESTER

## PERMANENT ADHESIVE

A 2-mil transparent polyester film coated with 204-4100 permanent acrylic pressure sensitive adhesive on a 53# polyethylene coated bleached paper liner.

<b>Application</b>	Designed as a general purpose overlaminating film for decals or nameplates affording protection to the underlying graphics. Polyester overlaminating film will improve the color retention of offset inks when subjected to standard exterior conditions.	
<b>Thickness</b>	Film – 2.0 mils. Adhesive – 1.0 mil. Liner – 4.0 mils. (Thickness variation $\pm 10\%$ )	
<b>Dimensional Stability</b>	Good.	
<b>Temperature Ranges</b>	Minimum application temperature	+50°F.
	Service temperature range	-40°F to +250°F.
<b>Adhesion</b>	To stainless steel - 40 oz./ in. PSTC-1 with 24 hour dwell at 70°F and 50% relative humidity. Typical values. Individual values may vary.	
<b>Exterior Durability</b>	The polyester film and adhesive have very good resistance to discoloration caused by UV light.	
<b>Storage Stability</b>	2 year shelf life when stored at 70°F and 50% relative humidity.	
<b>Product Codes</b>	<b>C2-OL-P/53#</b>	<b>Paper Liner</b>
	<b>C2-OL-P/1.5</b>	<b>Polyester liner</b>