

# TECHNICAL DATA SHEET

## GF 162

### 3.0 MIL MATTE CLEAR LAMINATE CLEAR PERMANENT ADHESIVE

GF 162 is a 3.0 mil matte clear, printable vinyl laminate featuring a pressure-sensitive permanent acrylic adhesive, mounted on a smooth, 75# 2-sided poly-coated liner. With its matte finish, it works well with various ink types, including solvent, latex, and UV-curable inks typically used in wide-format digital printing. GF 162 is ideal for both interior and short-term exterior applications. This calendared vinyl laminate provides outstanding protection against abrasion and moisture, making it perfect for cold laminating. GF 162 is an excellent choice for signage, windows, and decals, suitable for both printed and flat laminating applications.

PRODUCT NAME	162
<b>FILM</b>	
Film Type	Clear Monomeric Vinyl
Film Thickness (mils/ $\mu$ m)	3.0 / 76 (+/- 10%)
Film Weight (gsm)	105
Gloss (60°)	$\geq 20$
Opacity (%)	N/A
Tensile Strength (lbs/in)	MD $\geq 3800$ / CD $\geq 3500$
Elongation (%)	MD $\geq 180$ / CD $\geq 200$
Dimensional Stability (FTM 14)	MD $\leq 3.5$ mm / CD $\leq 2.0$ mm
<b>ADHESIVE</b>	
Adhesive Type	Emulsion Acrylic
Adhesive Thickness (mils/ $\mu$ m)	0.8-1.1 / 20-28
Adhesive Color	Clear
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	3.5 / 15
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	5.0 / 22
<b>LINER</b>	
Liner Weight (#/gsm)	75/ 120 (+/- 10%)
Liner Type	White 2-Sided Poly-Coated Kraft
Liner Thickness (mils/ $\mu$ m)	5.0 / 125
Release Force @ 300" / min (g/2")	40-90
<b>PERFORMANCE GUIDANCE</b>	
Application Temperature	$\geq +40$ °F
Service Temperature	-40 °F to 180 °F
Shelf Life	1 year
Storage Temp / Rel. Humidity	70 °F / 50%
Outdoor Durability	3 years

*\*All values provided are typical averages intended for guidance only and should not be interpreted as product specifications or warranties.*

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PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
<b>APPLICATION</b> <input type="radio"/> WET APPLY <input checked="" type="radio"/> DRY APPLY <input checked="" type="radio"/> LAMINATING <input type="radio"/> MOUNTING <input checked="" type="radio"/> DIE CUTTABLE <input type="radio"/> HOT STAMP <input type="radio"/> THERMAL DIE <input checked="" type="radio"/> FLATBED CUTTABLE	<input checked="" type="radio"/> POP/RETAIL <input checked="" type="radio"/> WALL <input type="radio"/> WRAP <input checked="" type="radio"/> WINDOW (PERMANENT) <input type="radio"/> FLOOR <input checked="" type="radio"/> TRANSLUCENT <input checked="" type="radio"/> TRANSIT (FLAT/SIMPLE) <input checked="" type="radio"/> GENERAL SIGNAGE <input checked="" type="radio"/> OUTDOOR	<input checked="" type="radio"/> SOLVENT <input checked="" type="radio"/> ECO-SOLVENT <input checked="" type="radio"/> LATEX <input checked="" type="radio"/> UV CURABLE <input type="radio"/> SCREEN <input checked="" type="radio"/> OFFSET (UV CURABLE) <input type="radio"/> OFFSET (CONVENTIONAL)
<b>SUBSTRATES</b> <input type="radio"/> OEM PAINTED METAL <input type="radio"/> PAINTED ALUMINUM <input type="radio"/> STAINLESS STEEL <input type="radio"/> FIBERGLASS <input type="radio"/> ACRYLIC <input checked="" type="radio"/> PRINTED GRAPHICS		

### FAQS

Can GF 162 laminate be used on any kind of vehicle graphics?	No. GF 162 is ideal for flat or very slight curves. In the cases of vehicles, it is best to use a conformable, long-term laminate that matches the specifications of the wrap (print) vinyl used. GF 162 laminate is meant for applications where up to one year of durability is needed and is not meant to be stretched or to conform.
Will a calendered laminate like GF 162 work on a Cast print vinyl?	No. You can apply a cast laminate to a calendered vinyl, but you should never put a calendered laminate on a cast vinyl. They must be of a similar construction so that over time they shrink at the same rate to avoid delamination.

For Standard Terms & Conditions: [www.generalformulations.com/terms-conditions](http://www.generalformulations.com/terms-conditions)