

**TECHNICAL
DATA
SHEET**

GF 3640PAE

3.0 MIL MATTE WHITE VINYL GREY SOLVENT PERMANENT ADHESIVE

GF 3640PAE is a 3.0 mil matte white vinyl with a grey solvent acrylic permanent pressure sensitive adhesive on a 75# air egress 2-sided poly-coated liner. This calendered vinyl is designed to accept a variety of solvent, eco solvent, latex and UV curable inks common to wide format digital printing systems. The grey adhesive offers added opacity. This adhesive produces permanent bonds to a variety of common substrates used in graphic applications short term. Air-egress liner offers an excellent product in a variety of ambient conditions along with ease of application of large format graphics.

PRODUCT NAME	3640PAE
FILM	
Film Type	White Monomeric Vinyl
Film Thickness (mils/ μ m)	3.0 / 76 (+/- 10%)
Film Weight (gsm)	105
Gloss (60°)	\leq 20
Opacity (%)	99
Tensile Strength (lbs/in)	MD \geq 3800 / CD \geq 3500
Elongation (%)	MD \geq 180 / CD \geq 200
Dimensional Stability (FTM 14)	MD \leq 1.5 mm / CD \leq 1.0 mm
ADHESIVE	
Adhesive Type	Solvent Acrylic
Adhesive Thickness (mils/ μ m)	0.8-1.1 / 20-28
Adhesive Color	Grey
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	2.5 / 11
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	3.5 / 15
LINER	
Liner Weight (#/gsm)	75 / 120
Liner Type	White 2-Sided Poly-Coated Kraft, Air Egress
Liner Thickness (mils/ μ m)	5.5 / 140
Release Force @ 300" / min (g/2")	10-50
PERFORMANCE GUIDANCE	
Application Temperature	\geq +40 °F
Service Temperature	-40 °F to 180 °F
Shelf Life	1 year
Storage Temp / Rel. Humidity	70 °F / 50%
Outdoor Durability	up to 3 years

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GREY SOLVENT PERMANENT ADHESIVE

PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
<p>APPLICATION</p> <ul style="list-style-type: none"> <input type="radio"/> WET APPLY <input checked="" type="radio"/> DRY APPLY <input type="radio"/> LAMINATING <input type="radio"/> MOUNTING <input checked="" type="radio"/> DIE CUTTABLE <input type="radio"/> HOT STAMP <input type="radio"/> THERMAL DIE <input checked="" type="radio"/> FLATBED CUTTABLE 	<ul style="list-style-type: none"> <input checked="" type="radio"/> POP/RETAIL <input type="radio"/> WALL <input type="radio"/> WRAP <input type="radio"/> WINDOW <input type="radio"/> FLOOR <input type="radio"/> TRANSLUCENT <input type="radio"/> FLEET <input checked="" type="radio"/> GENERAL SIGNAGE <input checked="" type="radio"/> OUTDOOR (SHORT TERM) <input type="radio"/> OUTDOOR (LONG TERM) 	<ul style="list-style-type: none"> <input checked="" type="radio"/> SOLVENT <input checked="" type="radio"/> ECO-SOLVENT <input checked="" type="radio"/> LATEX <input checked="" type="radio"/> UV CURABLE <input checked="" type="radio"/> SCREEN <input checked="" type="radio"/> OFFSET (UV CURABLE) <input type="radio"/> OFFSET (CONVENTIONAL)
<p>SUBSTRATES</p> <ul style="list-style-type: none"> <input checked="" type="radio"/> OEM PAINTED METAL <input checked="" type="radio"/> PAINTED ALUMINUM <input checked="" type="radio"/> STAINLESS STEEL <input type="radio"/> LOW-ENERGY SURFACES <input type="radio"/> ACRYLIC <input type="radio"/> GLASS <input type="radio"/> POLYESTER 		

FAQS

What applications are GF 3640PAE intended for?	GF 3640PAE is designed for short-term interior or exterior signage, decals, nameplates, point-of-purchase displays and general signage. This product is not intended for vehicle applications.
Can GF 3640PAE be removed?	Most decals can be removed with some effort, even if they have a permanent adhesive. GF 3640PAE has a standard permanent adhesive that works on a variety of surfaces. This adhesive is permanent and will not remove cleanly, but any adhesive transfer or residue can be cleaned up easily with standard adhesive removers.