

## DATA SHEET

## **GF 364**

## 3.0 MIL MATTE WHITE VINYL CLEAR PERMANENT ADHESIVE

GF 364 is a 3.0 mil matte white vinyl with a permanent clear acrylic pressure sensitive adhesive on a 75# 2-sided poly-coated liner. This calendered vinyl is designed to accept a variety of solvent, eco solvent, latex and UV curable inks common to wide format digital printing systems. This adhesive produces permanent bonds to a variety of common substrates used in graphics applications short term.

PRODUCT NAME	364		
FILM			
Film Type	White Monomeric Vinyl		
Film Thickness (mils/µm)	3.0 / <mark>76</mark> (+/- 10%)		
Film Weight (gsm)	105		
Gloss (60°)	≤20		
Opacity (%)	93		
Tensile Strength (lbs/in)	MD ≥ 3800 / CD ≥ 3500		
Elongation (%)	MD ≥ 180 / CD ≥ 200		
Dimensional Stability (FTM 14)	MD ≤ 1.5 mm / CD ≤ 1.0 mm		
ADHESIVE			
Adhesive Type	Emulsion Acrylic		
Adhesive Thickness (mils/µm)	0.7-1.0 / 18-25		
Adhesive Color	Clear		
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	3.5 / 15		
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	5.0 / 22		
LINER			
Liner Weight (#/gsm)	75 / 120		
Liner Type	White 2-Sided Poly-Coated Kraft		
Liner Thickness (mils/µm)	5.0 / 125		
Release Force @ 300" / min (g/2")	40-90		
PERFORMANCE GUIDANCE			
Application Temperature	≥ +40 °F		
Service Temperature	-40 °F to 180 °F		
Shelf Life	1 year		
Storage Temp / Rel. Humidity	70 °F / 50%		
Outdoor Durability	up to 3 years		



## TECHNICAL DATA SHEET

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PRODUCT SNAPSHOT	APPLICATIO	NS	INK TYPE
APPLICATION	• POP/RETAIL		• SOLVENT
• WET APPLY	O WALL		• ECO-SOLVENT
• DRY APPLY	O WRAP		• LATEX
O LAMINATING	<ul><li>→ WINDOW</li><li>→ FLOOR</li></ul>		• UV CURABLE
O MOUNTING			• SCREEN
• DIE CUTTABLE	O TRANSLUCENT		• OFFSET (UV CURABLE)
O HOT STAMP	O FLEET		O OFFSET (CONVENTIONAL)
O THERMAL DIE	• GENERAL SIGNAGE		
• FLATBED CUTTABLE	• OUTDOOR (SI		
SUBSTRATES  OEM PAINTED METAL  PAINTED ALUMINUM  STAINLESS STEEL  LOW-ENERGY SURFACES  ACRYLIC  GLASS  POLYESTER	OUTDOOR (LO		
FAQS			
What applications are GF 364 intended for?		GF 364 is designed for short-term interior or exterior signage, decals, nameplates, point-of-purchase displays and general signage. This product is not intended for vehicle applications.	
Can GF 364 be removed?		Most decals can be removed with some effort, even if they have a permanent adhesive. GF 364 has a standard permanent adhesive that works on a variety of surfaces. This adhesive is permanent and will not	

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remove cleanly, but any adhesive transfer or residue can be cleaned up

easily with standard adhesive removers.