GENERAL FORMULATIONS

TECHNICAL DATA SHEET

GF 813 AUTOMARK® CAST

1.3 MIL GLOSS CLEAR UV LAMINATE
CLEAR PERMANET ADHESIVE

GF 813 AutoMark® Clear Laminate is a 1.3 mil high gloss cast film with a clear solvent adhesive on a 74# liner. This highly conformable laminate provides graphic protection from UV exposure, moisture, and abrasion. GF cast laminates are specifically engineered for full vehicle wraps, partial wraps, fleet graphics as well as long-term applications where a high-quality cast laminate is required.

PRODUCT NAME	813
FILM	
Film Type	Cast Clear Vinyl
Film Thickness (mils/µm)	1.3 / 33 (+/- 10%)
Film Weight (gsm)	45
Gloss (60°)	≥ 90
Opacity (%)	N/A
Elongation (%)	MD ≥ 200
Dimensional Stability (FTM 14)	MD ≤ 0.35 mm
ADHESIVE	
Adhesive Type	Solvent Acrylic
Adhesive Thickness (mils/µm)	0.9-1.2 / 23-31
Adhesive Color	Clear
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	2.5 / 11
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	3.5 / 15
LINER	
Liner Weight (#/gsm)	74 / 120 (+/- 10%)
Liner Type	White Clay-Coated Kraft
Liner Thickness (mils/µm)	4.6 / 118
Release Force @ 300" / min (g/2")	20-40
PERFORMANCE GUIDANCE	
Application Temperature	≥ +50 °F
Service Temperature	-40 °F to 180 °F
Shelf Life	2 years
Storage Temp / Rel. Humidity	70 °F / 50%
Outdoor Durability	Up to 7 years (vertical application - see zone1)

**All values provided are typical averages intended for guidance only and should not be interpreted as product specifications or warranties.*

309 S. UNION | SPARTA, MI 49345 | P:(616) 887-7387 | T:(800) 253-3664 | F:(616) 887-0537
WWW.GENERALFORMULATIONS.COM

TECHNICAL DATA SHEET

GF 813 - 1.3 MIL CAST CLEAR UV LAMINATE
CLEAR PERMANENT ADHESIVE

PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
APPLICATION	● POP/RETAIL	❍ SOLVENT
❍ WET APPLY	● WALL	❍ ECO-SOLVENT
● DRY APPLY	● WRAP	❍ LATEX
● LAMINATING	● WINDOW	❍ UV CURABLE
❍ MOUNTING	❍ FLOOR	❍ SCREEN
❍ DIE CUTTABLE	● TRANSLUCENT	❍ OFFSET (UV CURABLE)
❍ HOT STAMP	● FLEET	❍ OFFSET (CONVENTIONAL)
❍ THERMAL DIE	● GENERAL SIGNAGE	
● FLATBED CUTTABLE	● INDOOR	
	● OUTDOOR	
SUBSTRATES		**RECOMMENDED DIGITAL FILM**
❍ OEM PAINTED METAL		● GF 830 GLOSS WHITE CAST VINYL
❍ PAINTED ALUMINUM		● GF 230 GLOSS WHITE VINYL
❍ STAINLESS STEEL		
❍ LOW-ENERGY SURFACES		
❍ ACRYLIC		

FAQS

Can I use GF 813 Cast Clear Laminate for full car wraps?	Yes. GF 813 is a full wrap laminate engineered for applications demanding the highest conformability.
What are the main products that can be used with GF 813?	GF 813 is a recommended laminate for GF Cast Wrap films (GF 830). GF 813 can also be used on a variety of GF films including GF 230 AutoMark®.
Can I use heat when laminating the GF 813 to vinyl films?	GF 813 is a cold laminating film, however you may use up to 115° F (heat assist) to help the adhesive flow out in certain situations. Anything higher may cause the vinyl to stretch.

For Standard Terms & Conditions: www.generalformulations.com/terms-conditions

309 S. UNION | SPARTA, MI 49345 | P:(616) 887-7387 | T:(800) 253-3664 | F:(616) 887-0537
WWW.GENERALFORMULATIONS.COM