Product Bulletin

FLEXIBLE VINYL
PERMANENT ADHESIVE

A 3.4 mil matte deep yellow flexible calendered vinyl film coated with 200-4990 permanent acrylic pressure sensitive adhesive on a 90# layflat liner. These films are designed to accept a variety of UV curable and solvent-based screen inks for general decal printing.

Applications
These products are designed for signage, decals, nameplates, die-cut letters and point-of-purchase displays.

Thickness
- Film 3.4 mils.
- Adhesive .8 to 1.0 mil.
- Liner 6.7 mils.
  (Thickness variance +/- 10%)

Dimensional Stability
Good.

Temperature Ranges
- Minimum application temperature is +40°F.
- Service temperature is -40°F to +180°F.

Expected Exterior Exposure
Up to 2 years.

Adhesion
- To stainless steel - 48 oz/in.
- PSTC-101 with 24 hr. dwell at 70°F and 50% relative humidity.
  Typical value. Individual values may vary.
  Test thoroughly before production.

Water Resistance
Limited immersion resistance. Test for specific application.

Humidity Resistance
Good.

Storage Stability
1-year shelf life when stored at 70°F and 50% relative humidity.

Product Code
VFDY-NTC-AP/90#  (Black, non-topcoated)