Product Bulletin

6 mil White/Black Perforated Window Film
REMOVABLE ADHESIVE

A 6.0 mil white front side and black adhesive side flexible vinyl film with a clear removable acrylic pressure sensitive adhesive on an 84# layflat liner. This film is designed to accept a variety of UV curable inks common to screen and offset printing. The removable pressure sensitive adhesive is designed for excellent compatibility with vinyl films to give clean removal from glass. The layflat liner offers good dimensional stability in a variety of ambient conditions.

Applications

This product is designed for production of see through graphics for windows. Open area is approximately 60/40 (40% open) with a hole size of .063 inches (1.6 mm). Recommended for use on flat vertical vehicle windows or commercial store windows. In use this product is applied to the exterior glass surface. This surface must be clean to assure adequate product bond. Do not use solvent or ammonia based glass cleaners for cleaning.

When this product is used on vehicles some states have minimum light transmission regulations. The user of this product is responsible for complying with these regulations.

Thickness

<table>
<thead>
<tr>
<th>Component</th>
<th>Thickness</th>
</tr>
</thead>
<tbody>
<tr>
<td>Film</td>
<td>6.0 mils.</td>
</tr>
<tr>
<td>Adhesive</td>
<td>.8 to 1.0 mil.</td>
</tr>
<tr>
<td>Liner</td>
<td>6.0 mils.</td>
</tr>
<tr>
<td>(Thickness variance ±10%)</td>
<td></td>
</tr>
</tbody>
</table>

Dimensional Stability

Good.

Temperature Ranges

Minimum application temperature: +40°F.
Service temperature: 0°F to +150°F.

Expected Exterior Exposure

Up to 1 year under normal exposures conditions.

Adhesion

To glass: 8 oz/ in
Tested according to PSTC-101 Method A procedure with 24-hour dwell at 70°F and 50% relative humidity. Typical values. Individual values may vary. Test thoroughly before production.

Water Resistance

Excellent.

Humidity Resistance

Excellent.

Solvent Resistance

Good

Storage Stability

One (1) year shelf life when stored at 70°F and 50% relative humidity.

Product Code

VFW6/BLK  54” web width

Manufacturer of Pressure Sensitive Films,
Traffic Graffic Floor Advertising Films,
Custom Coatings and Printing Inks.

309 S. Union • P.O. Box 158 • Sparta, Michigan 49345 • (616) 887-7387 • (800)253-3664 • FAX (616)887-0537
Web Site: www.generalformulations.com • e-mail: gfiinfo@generalformulations.com

We believe the information on this product to be accurate. However, since we cannot anticipate or control the conditions under which this information or our products may be used, we cannot guarantee results obtained through their use. Tests of our products should be made by users to determine the suitability of these products for a specific purpose. The products are sold without warranty, either express or implied. The purchaser should refer to General Formulations, Inc’s Price List for Terms and Conditions or Sale, Including Disclaimer of Warranties and Limitation of Liability.