

# TECHNICAL DATA SHEET

## GF NFD 227

### 3.4 MIL PREMIUM MATTE WHITE FLEXIBLE CALENDERED VINYL FILM

GF NFD 227 is a 3.4 mil premium matte white flexible calendered vinyl film which is coated with beaded/microspheric repositionable removable acrylic pressure sensitive adhesive and is laminated to a 90# lay flat liner. It is top coated with a cross-platform coating compatible with a wide array of narrow format production digital printing presses. The beaded adhesive allows for the decal to be moved and re-applied on painted walls in good condition. The 90# poly coated liner maintains lay flat characteristics in a variety of ambient conditions. GF NFD 227 is available in 19" x 13" & 29.5" x 20.5" sheet sizes.

PRODUCT NAME	GF NFD 227
<b>FILM</b>	
Film Type	White Flex (Polymeric) Vinyl
Film Thickness (mils/ $\mu$ m)	3.4 / 86
Film Weight (gsm)	120
Gloss (60°)	$\leq$ 20
Opacity (%)	93
<b>ADHESIVE</b>	
Adhesive Type	Removable
Adhesive Thickness (mils/ $\mu$ m)	0.9-1.1 / 23-28
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	1.0 / 4.4
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	1.2 / 5.3
<b>LINER</b>	
Liner Weight (# / gsm)	90 / 145
Liner Type	White PE Coated Kraft
Liner Thickness (mils / $\mu$ m)	6.7 / 170
Release Force @ 300" / min (g/2")	120-220
<b>TOTAL CONSTRUCTION</b>	
Thickness (mils / microns)	11 / 274 (+/- 10%)
Weight (# per 3000ft <sup>2</sup> / gsm)	184 / 300
<b>PERFORMANCE GUIDANCE</b>	
Application Temperature	> +40°F
Service Temperature	-40°F to +180°F
Shelf Life	1 Year
Storage Temp / Rel. Humidity	70°F / 50% RH
Outdoor Durability	Removable Up to 1 Year Indoors